

# PODTR-I

The PODTR-I is a flexible and efficient mixer that is mounted through the side of the tank wall.

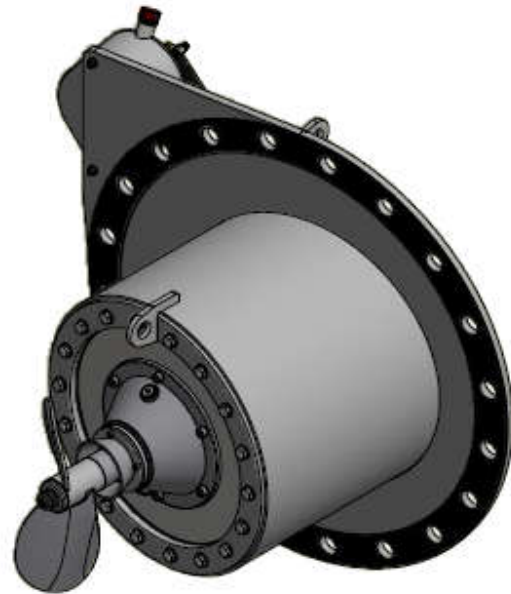
The three-blade propeller and the relatively low propeller speed makes it well-suited for mixing liquids with a high viscosity, such as dewatered or digested sludge. The optimal cooling function of the motor makes it an ideal choice for liquids with high temperatures.

## APPLICATION EXAMPLES

- ▶ Sludge tanks
- ▶ Mixing system for digestion tanks
- ▶ Hot liquids

## PROPELLER RPM

900 rpm



## MATERIAL OF CONSTRUCTION

Motor housing	Cast iron AISI A48-40B
Oil chamber	AISI 316
Propeller and protection collar	Stainless steel AISI 304
Shaft	AISI 316
Bolts	AISI 316
Sealing system	Mechanical shaft seals: silicon carbide/silicon carbide
Oil type	15W-40 Vario HDX (with moisture detection)

## SERVICE AND MAINTENANCE

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Recommended service interval/oil change	Maximum 2,500 operating hours/minimum once a year
Motor	Lifetime lubricated bearings
Oil chamber	Periodic oil change

## SURFACE TREATMENT

Machinery enamel: RAL 9005 (Jet Black)	Jet Black
2-component coating: RAL 7005 (Mouse Grey) (optional)	Mouse Grey

## MONITORING FUNCTIONS

Thermistor 284 °F

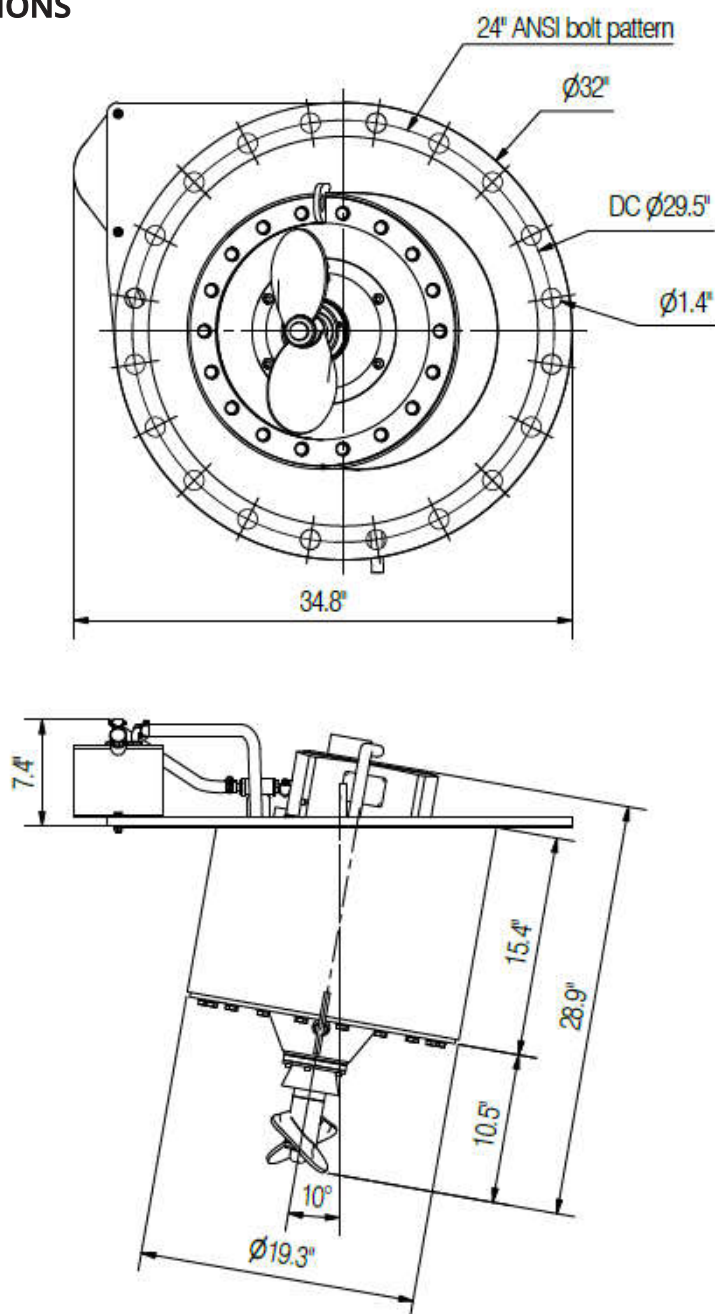
Moisture detection system (optional)

**ELECTRICAL DATA**

Motor type	3-phase AC motor
Nominal voltage	460 V
Minimum voltage allowed	415 V
Nominal frequency	60 Hz
Applicable for VFD operation	Yes
Ingress protection rating	IP 55
Insulation class	F

Model	Nominal power	Motor	Full load current (460 V)	Connection method	Start current (DOL)	cos phi	Efficiency
	[kW]	[rpm]	[A]	Y/Δ	[A]		[%]
PODTR-I 6.5 HP-900 rpm	6.5	860	10.5	Δ	42	0.73	79.5

For voltages others than 460 V/60 Hz please refer to the attached Appendix.

**OVERALL DIMENSIONS**

Be aware that the tank must be able to withstand the force from the mixer (both axial and vertical).

We reserve the right to make technical changes.